

Technical data sheet

PC/ABS

Use	It is a material for the FDM (FFF) 3D printing additive technology.
Material	Polycarbonate/Acrylonitrilbutadienstyrene, petroleum product
Diameter	1,75 mm
Tolerance	± 0,05 mm
Weight	1,0 kg netto ± 5 % / 1,3 kg brutto ± 5 %
Packing	Spool in Vacuum ZIP bag, inserting to paper box, all in LDPE foil.
Colour	See www.filament-pm.com
Solvents	Aceton

Printing Properties

Temperature HE	240 – 260 °C
Temperature HB	110 – 120 °C
Surface bed	Kapton, Ultem, PET foil, commons for FDM printing
Cooling print object	No
Nozzle	All diameters
Printer space	Close

Material Properties

Thermal	Vicat softening temperature	IISO 306	115 °C
	Heat deflection temperature	ISO 75	98 °C
Mechanical	Impact strength	ISO 179	40 kJ/m ²
	Flexural modulus	ISO 178	2 650 MPa
Physical	Density	ISO 1183/B	1,19 g/cm ³
	Melt Flow Index	ISO 1133	10 g/10 min
Flammability	Fire resistance	UL94	V0



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